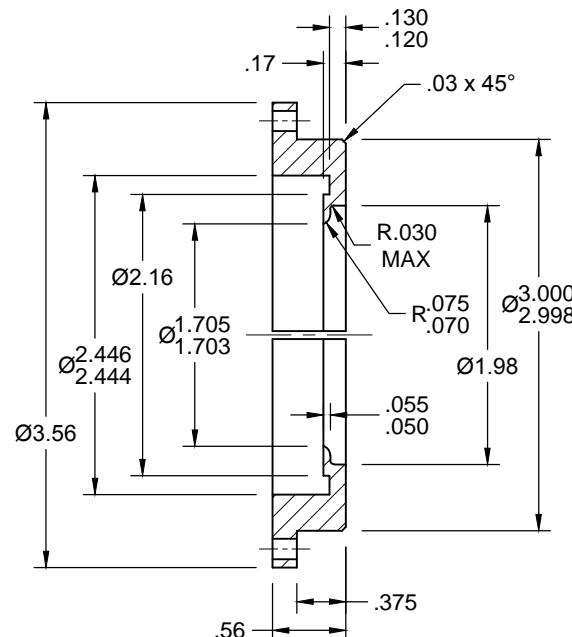
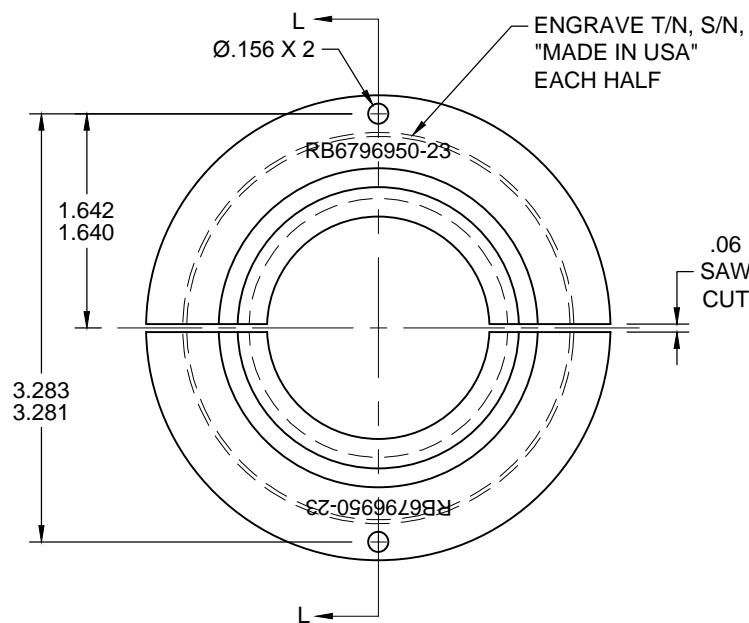


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REV		DESCRIPTION		DATE	INITIAL	APPROVED
2A		SEPARATED TOOLS TO INDIVIDUAL DWGS PER R.W.		7/1/11	RJC	RW



SECTION L-L

NOTES

1. ALSO SOLD WITH KIT RB6796950.
2. REF: POWER TRAIN DRIVE GEAR.
3. CUT IN HALF AFTER MACHINING.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
				1	PRESSING PLATE	4340	Ø3-5/8 x 5/8	
ASSY #								

TITLE		RED BARN MACHINE
DWG NO.		PRESSING PLATE
DWG NO.		RB6796950-23
REV		2A
UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN INCHES		
TOLERANCES ON: METRIC REF.		
DECIMALS	XXmm \pm .1mm	
XXX \pm .005		
XX \pm .01	FRACTIONS \pm 1/32	
X \pm .1	ANGLES \pm .5°	
APPROVED COLE		
HEAT TREAT 42-46 Rc		
FINISH BLACK OXIDE		
SPEC		
USED ON MODEL		
ROLLS ROYCE 250 SERIES		
SCALE	NTS	DATE 4-8-03
		SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	RND	6061	Ø8-1/4 x 3-7/8
ASSY #							

 RED BARN MACHINE	
TITLE	
DWG NO. _____	
REV _____	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: METRIC REF.	
DECIMALS	.XXmm \pm .1mm
.XXX \pm .005	
.XX \pm .01	FRACTIONS \pm 1/32
.X \pm 1	ANGLES \pm 5°
SPEC	
APPROVED	
HEAT	
TREAT	
FINISH	
USED ON MODEL	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	8-15-07
SHEET 1 of 1	

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REV	DESCRIPTION	REVISIONS		
		DATE	INITIAL	APPROVED

NOT APPROVED FOR PRODUCTION

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 RED BARN MACHINE
TITLE INSPECTION & TESTING PROCEDURES FOR THE FIRE SCOUT ENGINE LIFT ASSEMBLY
TOOL NO. RBT18717
CUSTOMER 1 of 1 SHEET 5 of 5